

ENGINEERING CHANGE NOTICE
DART AEROSPACE LTD

MPP

Date: 10.05.05	Job No.: ENG0117MAY	ADR Yes/No: N	ADR Date:	ECN #: 10- 570
Product No.: D205-778		Created By: CP	Approved By: <i>[Signature]</i>	
Product Name: Comfort Seat		Checked By: <i>[Signature]</i>	General Manager Approval:	

Distribution	Reqd	Resp	Initial / Date
Production Manager / Coord.	Y	LL	
Purchasing Coord.	N		
Production Engineering Coord.	Y	EC/DD	
Thermoforming	Y	DL	

Distribution	Reqd	Resp	Initial / Date
DQA / QA Coord.	N		
QC Coordinator	Y	JM	
Customer Technical Support	Y	DStw	
Marketing	Y	SW	
Customer Order Processing	N		

Reason for Change:
~~customer bulletin~~ **MANUFACTURING ISSUE**

Documents Affected:
Release
- ABSOLUTELY NOTHING (see below)

PARTS MUST COMPLY ☒ PREVIOUS PARTS SATISFACTORY ☐

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Master Document List (MDL)	N			
6	Update Product Compatability Matrix	N			
	Create Eurocopter Form (FEE)	N			
	Notify TC / FAA of Change	N			
7					

#	Document Control Actions	Reqd	Resp	Notes	Complete
10	Move Electronic Files	N			
11	Update Blue/Pink/DSI Folder and Electronic Files	N			
12	Update Approved/Preliminary PDF Files	N			
13	Update Document Record (DR)	N			
14	Update Product Development Summary	N			
15	Update QSI 021 and/or STC Approval List	N			
16	Update Parts / STC Database	N			
17	Update / Verify ARC Database	N			
18	Create / Update Change Record Form / Item Card Database	Y	KJ		10.05.05 <i>[Signature]</i>
19	Create / Update PPP's	Y	KJ	D205-778-011 @ CHG 003	10.05.05 <i>[Signature]</i>
20	Update Document Control Database / Laminated Dwgs	N			
21	Update Grey Project / Electronic Binder PDF Files	N			
22	Update D-Part/M-Drawing/DSI/DEO Master Binders	N			
23					
24					

Description / Action:

- Mold for D3752-1 Seat Frame has been lengthened by 1" to account for shrinkage, should now conform to seat & dwg dims better
- Customer had complained that seat didn't fit his seat and was cracking due to over flexing
- D205-778-011 now @ CHG 003 (with seat pan made to new mold)
- Scrap all D3752-1 Seat Frames (plastic) that aren't made to new mold

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ECN Verified & Complete: _____ Date: _____